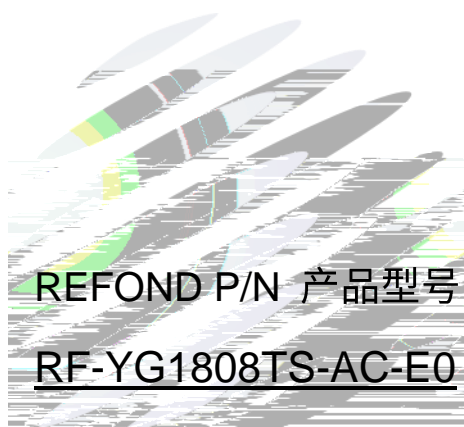


# SPECIFICATION

# 产品规格书



REFOND P/N 产品型号

RF-YG1808TS-AC-E0

R&D 研发

Mass Product 量产供货

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## 1. Description 产品介绍

### 1.1 General Description 产品描述

The Colour LED which was fabricated using a yellow chip, Package Dimension :  
1.8mmX0.8mmX0.50mm.

该产品为色光 LED，是由黄光芯片封装形成，产品尺寸：1.8mmX0.8mmX0.50mm。

### 1.2 Features 产品特征

Extremely wide viewing angle. 发光角度大

Suitable for all SMT assembly and solder process. 适用于所有的SMT组装和焊接工艺

Moisture sensitivity level: Level 3. 防潮等级 Level3

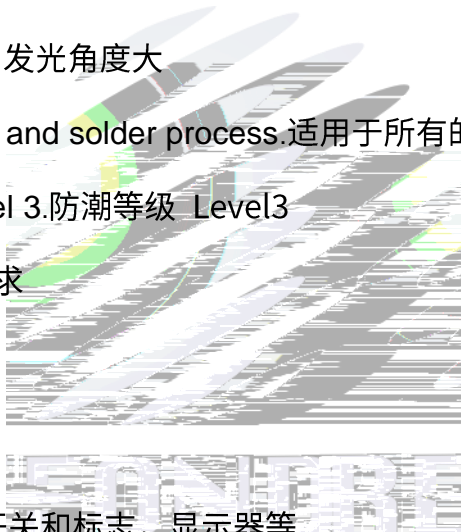
RoHS compliant. 满足RoHS要求

### 1.3 Application 产品应用

Optical indicator. 光电指示

Switch and symbol, display. 开关和标志，显示器等

General use. 其他应用





## 1.5 Product Parameters 产品参数

Table 1-1 Electrical / Optical Characteristics at Ts=25°C 电性与光学特性

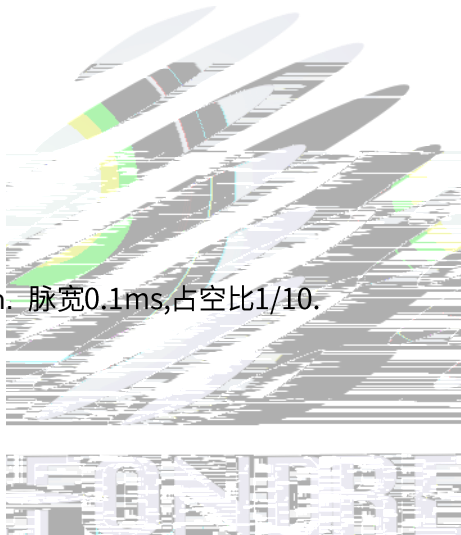
Item 项目	Test Condition 测试条件	Symbol 符号	Value			Unit 单位	
			Min. (最小值)	Typ. (典型值)	Max. (最大值)		
Spectral Half Bandwidth 半波宽	I <sub>F</sub> =20mA		--	15	--	nm	
Forward Voltage 正向电压	I <sub>F</sub> =20mA	V <sub>F</sub>	B1	1.8	--	1.9	V
			B2	1.9	--	2.0	V
			C1	2.0	--	2.1	V
			C2	2.1	--	2.2	V
			D1	2.2	--	2.3	V
			D2	2.3	--	2.4	V
Dominant Wavelength 主波长	I <sub>F</sub> =20mA	λ <sub>D</sub>	D10	585	--	587.5	nm
			D20	587.5	--	590	nm
			E10	590	--	592.5	nm
			E20	592.5	--	595	nm
Luminous Intensity 发光强度	I <sub>F</sub> =20mA	I <sub>v</sub>	J10	350	--	430	mcd
			J20	430	--	530	mcd
			K10	530	--	650	mcd
			K20	650	--	800	mcd
Viewing Angle 发光角度	I <sub>F</sub> =20mA		--	140	--	deg	
Reverse Current 漏电流	V <sub>R</sub> =5V	I <sub>R</sub>	--	--	10	A	
Thermal Resistance. 热阻	I <sub>F</sub> =20mA	R <sub>THJ-S</sub>	--	--	260	°C/W	

Notes 备注: V<sub>R</sub>=5V For test conditions. V<sub>R</sub>=5V 为测试分选条件

Table 1-2 Absolute Maximum Ratings at Ts=25°C 绝对最大值

Notes 备注:

1. 1/10 Duty cycle, 0.1ms pulse width. 脉宽0.1ms,占空比1/10.



## 1.6 Typical Optical Characteristics Curves 典型光學特性曲線

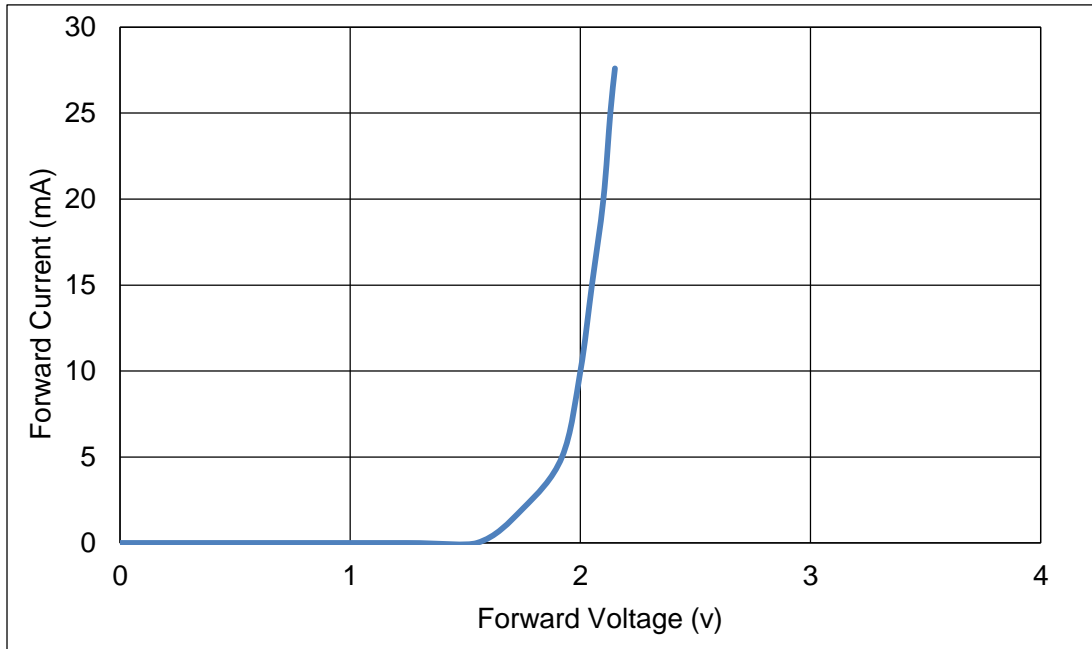


Fig 1-6 Forward Voltage Vs. Forward Current 伏安特性曲線

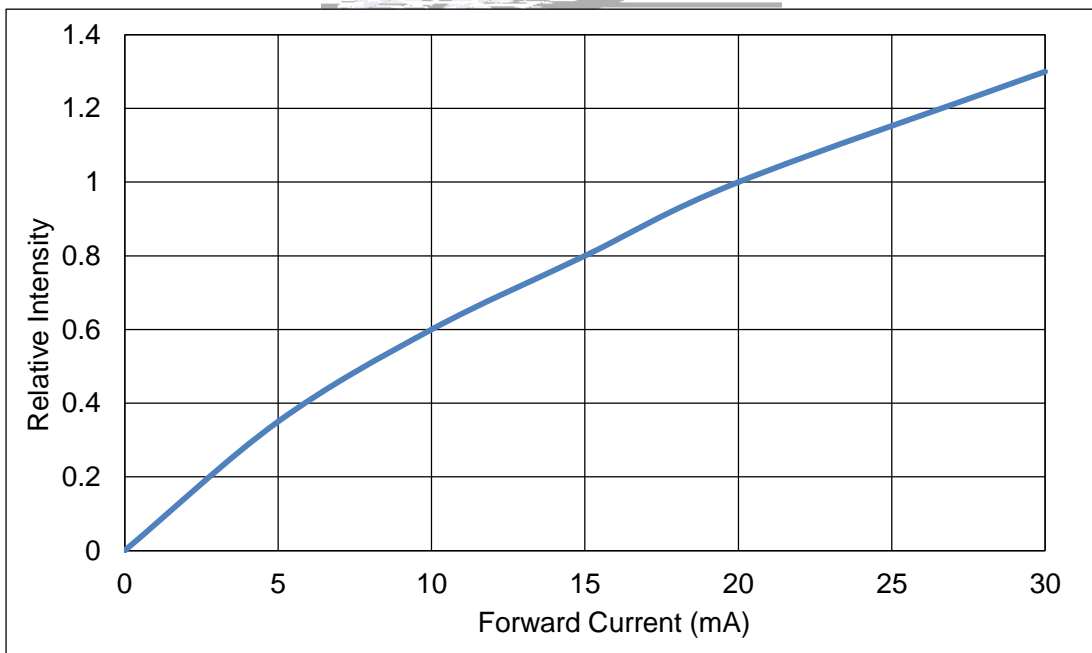


Fig 1-7 Forward Current Vs. Relative Intensity 正向电流与相对光强特性曲線


Fig 1-8 Pin Temperature Vs Relative Intensity 引脚温度与相对光强特性曲线

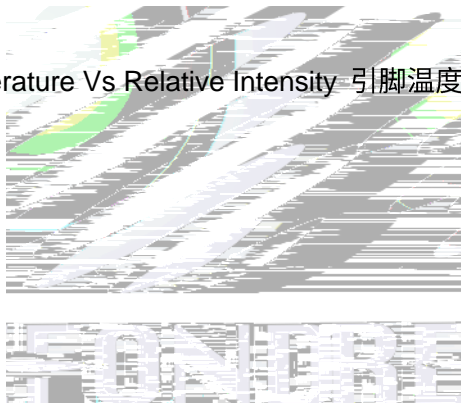


Fig 1-9 Pin Temperature Vs Forward Current 引脚温度与正向电流特性曲线



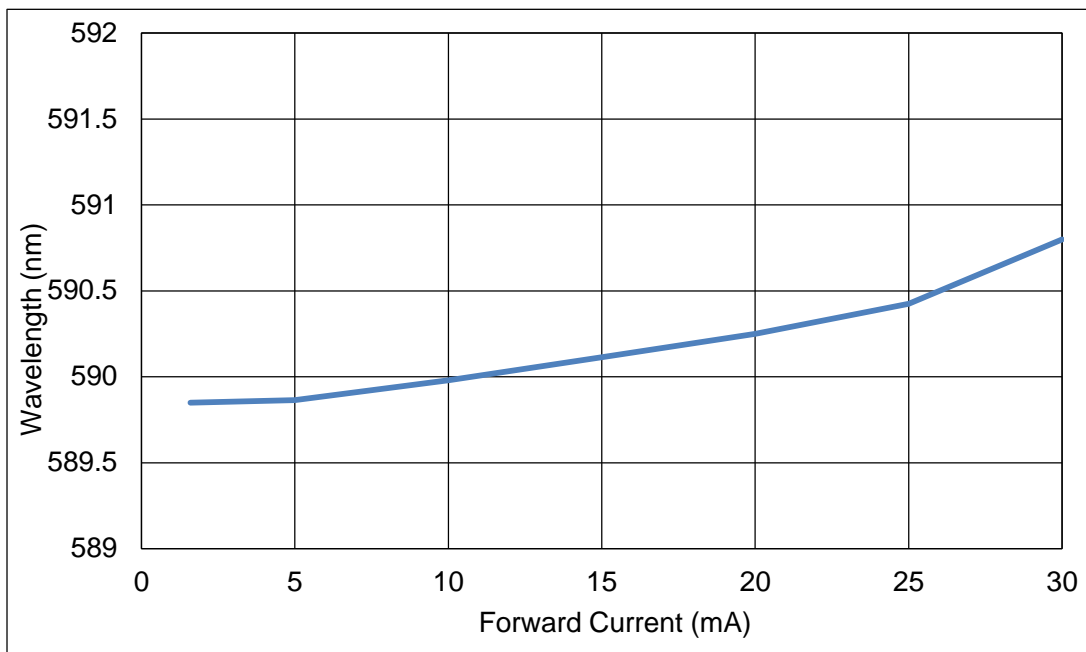


Fig1-10 Forward Current Vs. Dominate Wavelength (Ta=25 ) 正向电流与主波长关系曲线

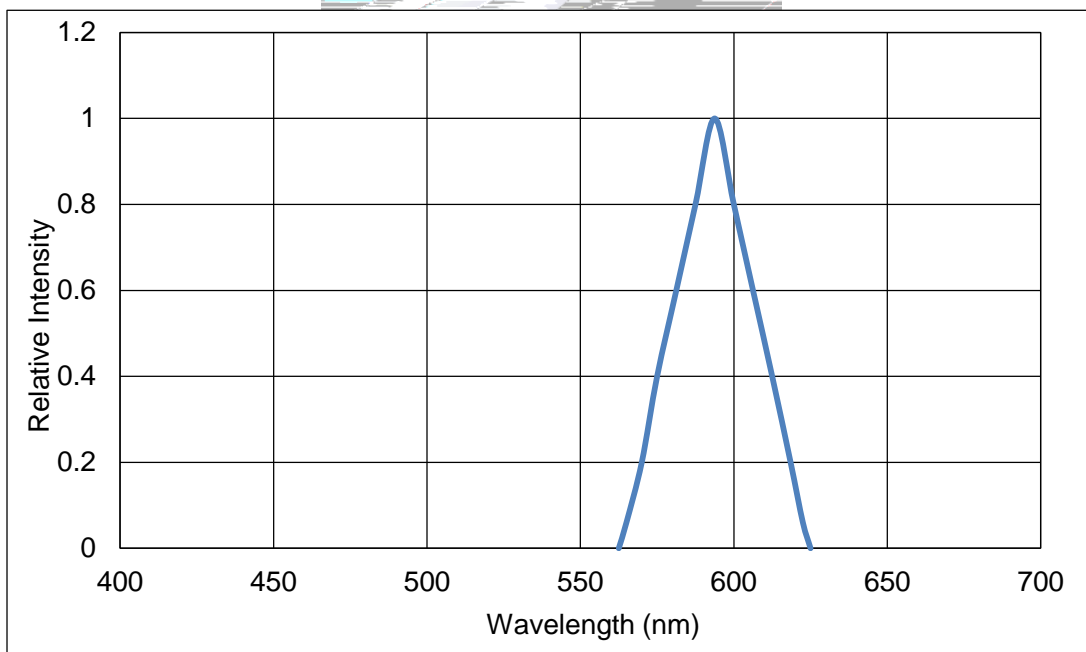
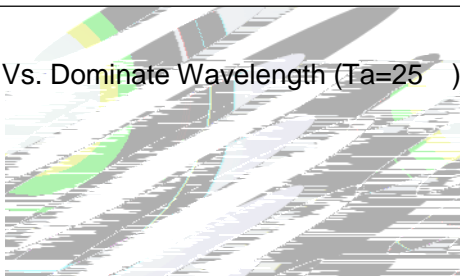


Fig 1-11 Relative Intensity Vs. Wavelength (Ta=25 ) 相对光强与波长关系曲线

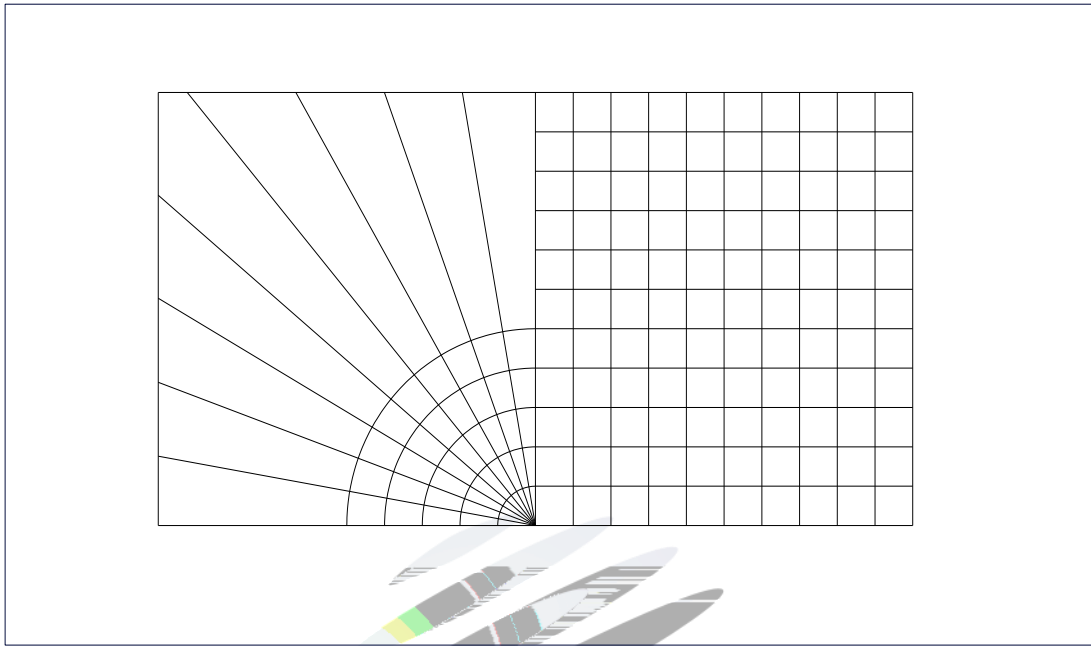
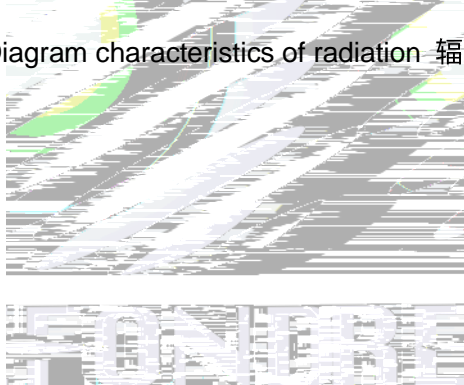


Fig 1-12 Diagram characteristics of radiation 辐射特性曲线



## 2. Packaging 产品包装

### 2.1 Packaging Specification 包装规格

Package: 4000pcs/reel. 包装每卷 4000pcs。

#### 2.1.1 Carrier Tape Dimension 载带尺寸



Fig.2-1 Carrier Tape Dimension 载带尺寸

#### 2.1.2 Reel Dimension 卷盘尺寸

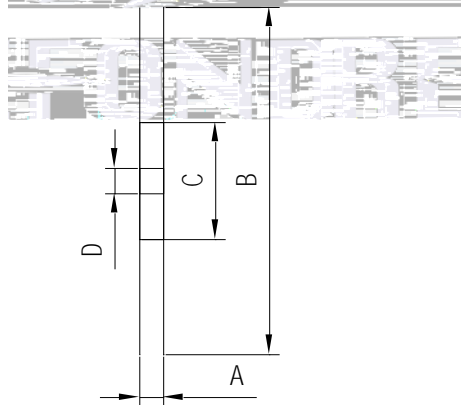
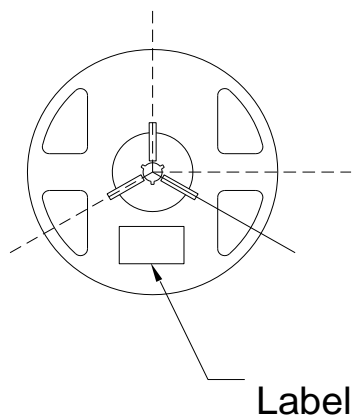


Table 2-1 Dimension 尺寸

A	8.0±0.1mm
B	178±1mm
C	60±1mm
D	13.0±0.5mm

Fig.2-2 Reel Dimension 卷盘尺寸

#### Notes 备注:

The tolerances unless mentioned ±0.1mm. Unit : mm. 注：未注公差为±0.1毫米。尺寸单位：毫米。

### 2.1.3 Label Form Specification 标签规格

Table 2-2 Parameter 参数

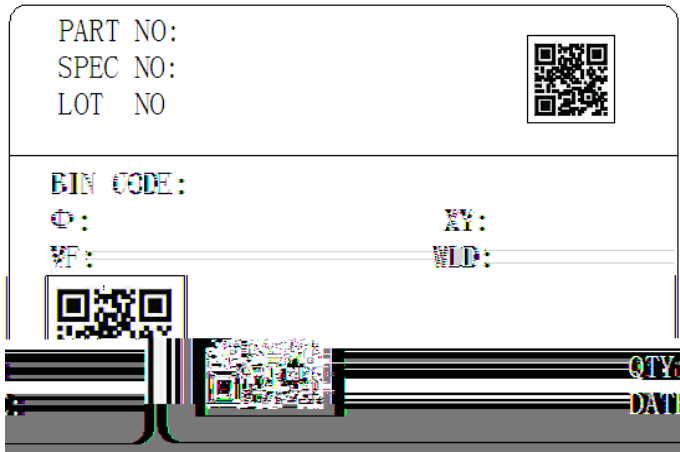


Fig. 2-3 Label Form Specification 标签规格

PART NO.	Part Number 品名
SPEC NO.	Spec Number 规格
LOT NO.	Lot Number 批次号
BIN CODE	Bin Code 参数代码
	Luminous flux 光通量
XY	Chromaticity Bin 色区
V <sub>F</sub>	Forward Voltage 正向电压
WLD	Wavelength 波长代码
QTY	Packing Quantity 数量
DATE	Made Date 生产日期

### 2.2 Moisture Resistant Packing 防潮包装

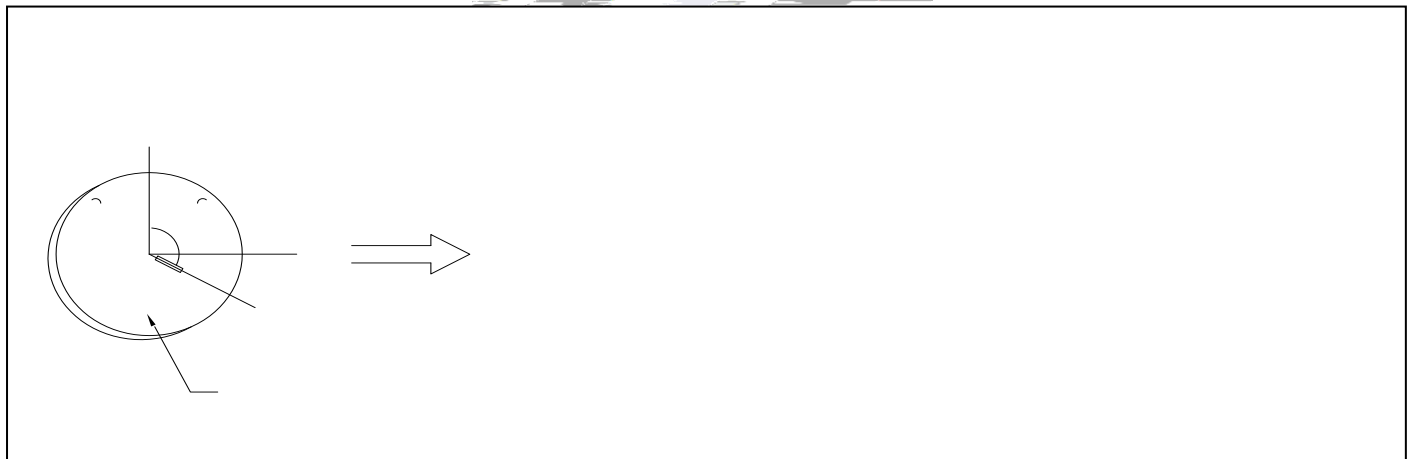


Fig.2-4 Moisture Resistant Packing 防潮包装

## 2.3 Cardboard Box 包装纸箱

Fig.2-5 Cardboard Box 包装纸箱

## 2.4 Reliability Test Items And Conditions 信赖性测试项目及条件

Table 2-3 Reliability Test Items And Conditions 信赖性测试项目及条件

Test Items 项目	Ref.Standard 参考标准	Test Condition 测试条件	Time 时间	Quantity 数量	Ac/Re 接收/拒收
Reflow 回流焊	JESD22-B106	T <sub>emp</sub> :260°Cmax T=10 sec	2 times	22Pcs.	0/1
Temperature Cycle 温度循环	JESD22-A104	100°C 30 min 5 min -40°C 30 min	100 cycles	22Pcs.	0/1
Thermal Shock 冷热冲击	JESD22-A106	-40°C 15min 100°C 15min	300 cycles	22Pcs.	0/1
High Temperature Storage 高温保存	JESD22-A103	T <sub>emp</sub> :100°C	1000 hrs.	22Pcs.	0/1
Low Temperature Storage 低温保存	JESD22-A119	T <sub>emp</sub> :-40°C	1000 hrs.	22Pcs.	0/1
Life Test 常温通电	JESD22-A108	T <sub>a</sub> =25°C I <sub>F</sub> =20mA	1000 hrs.	22Pcs.	0/1

## 2.5 Criteria For Judging Damage 失效判定标准

Table 2-4 Criteria For Judging Damage 失效判定标准

Test Items 项目	Symbol 符号	Test Condition 测试条件	Criteria For Judgement 判定标准	
				Max. 最大
Forward Voltage 正向电压	$V_F$	$I_F=20mA$	-	$U.S.L^*) \times 1.1$
Reverse Current 漏电流	$I_R$	$V_R=5V$	-	$U.S.L^*) \times 2.0$
Luminous Flux 光通量		$I_F=20mA$	$L.S.L^*) \times 0.7$	-

### Notes 备注:

- 1.U.S.L: Upper standard level 规格上限 L.S.L: Lower standard level 规格下限
- 2.The above reliability tests is based on the verification of a single/strip LED of Refond's existing experimental platform,the reliability experiment was taken under good heat dissipation conditions. When customers applies the LED to the series and parallel circuit,should take consideration of all the factors such as the current, voltage distribution, heat dissipation and others. 以上可靠性测试是基于瑞丰现有实验平台单颗/条 LED 在良好散热条件下验证的结果。客户端将LED应用于串、并联电路时，需自行评估电流、电压分配、散热等问题。
- 3.The technical information shown in the data sheets is limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license. 以上技术数据仅供参考，不作为任何应用条件及应用方式的保证。

### 3. SMT Reflow Soldering Instructions SMT

#### 3.1 SMT Reflow Soldering Instructions SMT 回流焊说明

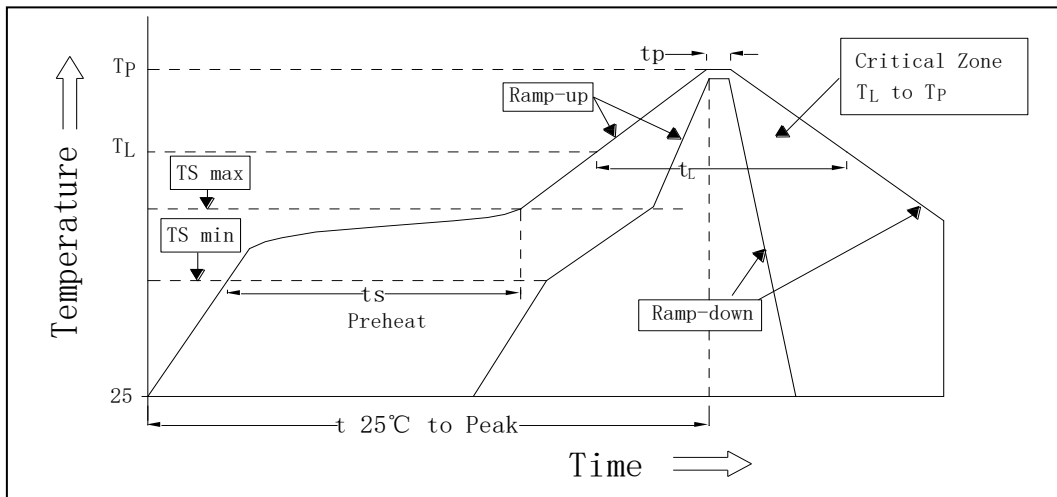


Fig.3-1 SMT Reflow Soldering Instructions SMT 回流焊说明

Table 3-1 Parameter 参数

Average temperature rise speed 平均升温速度 (T <sub>smax</sub> 至 T <sub>P</sub> )	最高3 °C/秒 Max 3 °C/ s
Preheating: minimum temperature 预热: 最低温度 (T <sub>smin</sub> )	150 °C
Preheating: Max temperature 预热: 最高温度 (T <sub>smax</sub> )	200 °C
Preheating: Time 预热: 时间 (T <sub>smin</sub> 至 T <sub>smax</sub> )	60 - 120秒 60s-120s
Time limited to maintain high temperature: the temperature 限时高温: 限定温度(T <sub>L</sub> )	217 °C
Time limited to maintain high temperature: The Time 限时维持高温: 时间 (t <sub>L</sub> )	60 - 150秒 60s-150s
Peak /Classification of temperature: 峰值 / 分类温度 (T <sub>P</sub> )	260 °C
Time limit classification of peak temperature time 限时峰值分类温度: 时间 (t <sub>p</sub> )	最多10秒 Max 10s
Hold time within 5 °C with the actual peak temperature (T <sub>P</sub> ) 与实际峰值温度 (T <sub>P</sub> ) 相差 5 °C 以内的保持时间	最多30秒 Max 30s
Cooling speed 降温速度	最高6 °C/秒 Max 6 °C/ s
Needed time from 25 °C to T <sub>P</sub> 25 °C 升至峰值温度所需时间	最多8分钟 Max 8 minutes

Notes 备注:

(1)Reflow soldering should not be done more than twice. If more than 24 hours between the two solderings , LED will be damaged. 回流焊次数不可以超过两次, 两次回流焊的时间间隔如果超过24小时, LED可能由于吸湿而损坏。

(2)When soldering , do not put stress on the LEDs during heating. ~~当焊接时, 不要在材料加热时用力压胶体表面~~

3.1.1 Soldering Iron 烙铁焊接

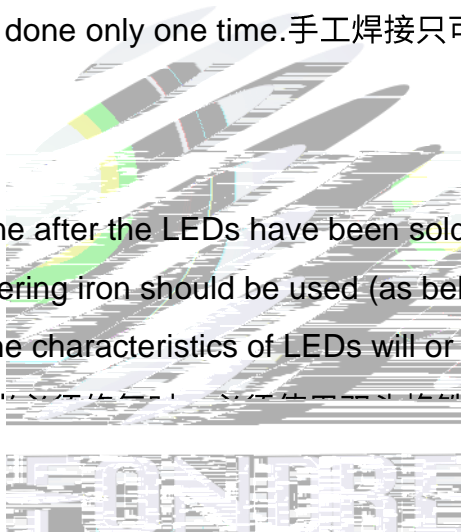
(1) When do soldering by hand, keep the temperature of iron below less 300 less than 3 seconds. 当手工焊接时,烙铁的温度必须小于300°C, 时间不可超过3秒。

(2) Soldering by hand should be done only one time.手工焊接只可焊接一次。

3.1.2 Repairing 维修

Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable,a double-head soldering iron should be used (as below figure). It should be confirmed in advance whether the characteristics of LEDs will or not be damaged by repairing.

LED ~~回流焊后不可再进行维修, 维修时应用双头烙铁, 不可用力压胶体表面~~  
会损坏LED本身的特性。



3.1.3 Cautions 注意事项

(1) Components should not be mounted on warped (non coplanar) portion of PCB. After soldering, do not warp the circuit board.LED 灯珠不要焊接在弯曲的 PCB 板上, 焊接之后, 也不要弯折线板

(2) Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering. Do not rapidly cool device after soldering.回流焊之后冷却过程中, 不要对材料施加外力, 也不要震动, 回流焊后, 不要采用急剧冷却的方式。



## 4. Handling Precautions 产品使用注意事项

### 4.1 Handling Precautions 产品使用注意事项

(1) LED operating environment and sulfur element composition cannot be over 100PPM in the LED mating usage material. This is provided for informational purposes only and is not a warranty or endorsement. LED 工作环境及与 LED 适配的材料中硫元素及化合物成份不可超过 100PPM. 这只是一个建议，不作任何品质担保。

(2) In order to prevent external material from getting into the inside of LED, which may cause the malfunction of LED, the single content of Bromine element is required to be less than 900PPM, the single content of Chlorine element is required to be less than 900PPM, the total content of Bromine element and Chlorine element in the external materials of the application products is required to be less than 1500PPM. This is provided for informational purposes only and is not a warranty or endorsement. 为了防止外界物质进入 LED 内部以造成 LED 的损伤，所处环境及所用套件等等，单一的溴元素含量要求小于 900PPM，单一氯元素含量要求小于 900PPM，溴元素与氯元素总含量必须小于 1500PPM. 这只是一个建议，不作任何品质担保。

(3) VOCs (Volatile organic compounds) emitted from materials used in the construction of fixtures can penetrate silicone encapsulants of LEDs and discolor when exposed to heat and photonic energy. The result can be a significant loss of light output from the fixture. Knowledge of the properties of the materials selected to be used in the construction of fixtures can help prevent these issues. Refond advises against the use of any chemicals or materials that have been found or are suspected to have an adverse affect on device performance or reliability.

To verify compatibility, Refond recommends that all chemicals and materials be tested in the specific application and environment for which they are intended to be used. Attaching LEDs, do not use adhesives that outgas organic vapor.

LED 内部，在通电产生光子及热的条件下，会导致 LED 变色，进而造成严重光衰，提前了解套件材料能够避免产生这些问题。瑞丰反对使用任何对 LED 器件的性能或者可靠性有害的物质或材料，不管这些材料是否已经证实了的还是仅仅怀疑有害。针对特定的用途和使用环境，瑞丰建议对所有的物质和材料进行相容性的测试。在贴装 LED 时候，不要使用能产生有机挥发性气体的粘结剂。

(4) Handle the component along the side surface by using forceps or appropriate tools; Do not directly touch or Handle the silicone lens surface, it may damage the internal circuitry. 通过镊子或适当的工具从材料侧面夹取，不可直接用手或尖锐金属压胶体表面，它可能会损坏内部电路。

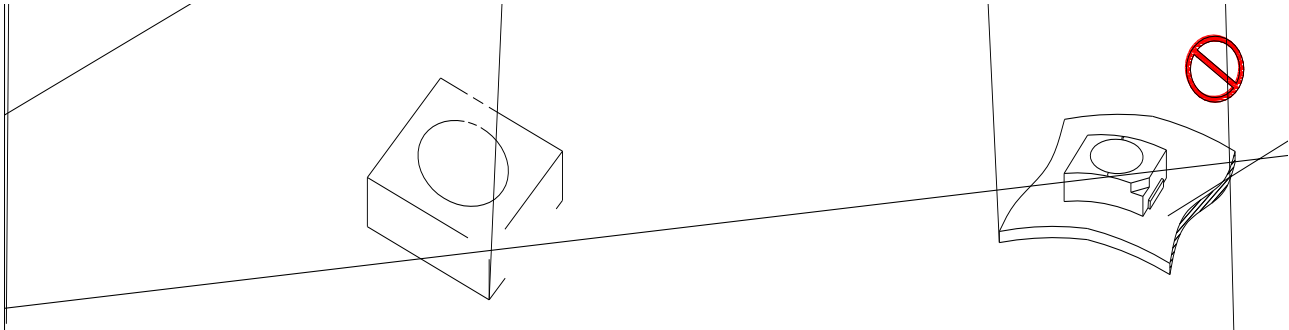


Fig 4-1

(5) In designing a circuit, the current through each LED can not exceed the absolute maximum rating specified for each LED. In the mean while, resistors for protection should be applied, otherwise slight voltage shift will cause big current change, burn out may happen. The driving circuit must be designed to allow forward voltage only when it is ON or OFF. If the reverse voltage is applied to LED, migration can be generated resulting in LED damage. 设计电路时，通过 LED 的电流不能超过规定的最大值，同时，还需使用保护电阻，否则，微小的电压变化将会引起较大电流变化，可能导致产品损毁。电路设计必须保证只有在开启或者关闭的时候出现正向电压的变化，不要施加反压，否则会损坏 LED。

(6) Thermal Design is paramount importance because heat generation may result in the Characteristics decline, such as brightness decreased, Color change and so on. Please consider the heat generation of the LEDs when making the system design. LED 容易因为自身的发热和环境温度的改变而改变，温度升高会降低 LED 发光效率，影响发光颜色，所以在设计时应充分考虑散热问题。

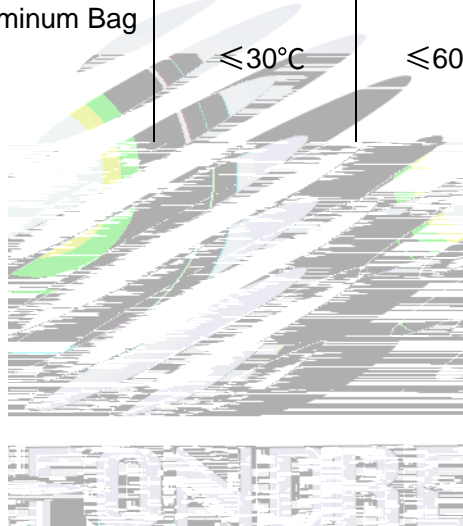
(7) Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust, requiring special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components. Refond suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the

LED. 与其他封装相比，硅胶通常较软，表面易吸附脏物，应用时应特别注意。当对产品洁净度有要求时，应适当提高清洗工艺。我们给客户提供清洗工艺，清洗工艺如下：

清洗剂：全氟原液（全氟原液清洗） 超声波清洗（能清洗 LED 封装表面） 干燥（这种清洗方式

Table 4-1 Storage 储存

Conditions 种类		Temperature 温度	Humidity 湿度	Time 时间
Storage 储存	Before Opening Aluminum Bag 拆包前	≤30°C	≤75%	Within 1 Year From Date 一年内
	After Opening Aluminum Bag 拆包后	≤30°C	≤60%	168hours 168小时







Declare 申明